

# Work Order ID 98638

\*98638\*

Page 1

March-19-13 7:47:21 AM

Item ID: D3183-045 Accept \*N900040100\* Setup Start \*NS1\*  
 Revision ID: Stop \*NS2\*  
 Item Name: Bearing Assembly  
 Start Date: 3/19/13 Start Qty: 30.00 \*30\* Cust Item ID:  
 Required Date: 3/19/13 Req'd Qty: 30.00 \*30\* Customer:

## Reference:

Approvals: Process Plan: W Date: \_\_\_\_\_ Tooling: \_\_\_\_\_ Date: \_\_\_\_\_ Run Start \*NR1\*  
 QC: \_\_\_\_\_ Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_ Stop \*NR2\*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
D3183	Rev C1								
130	Small Fab	0.00				30			9/3/13/19
*130*	Small Fab	0.00							
Small Fab	Memo	0.00							
	Press D3183-5 Bearing into D3183-9 Cap as per Dwg D3183.								
140	QC5- Inspect part completeness to step on W/O	0.00				30			
*140*	QC	0.00							
Quality Control	Memo	0.00							
150	Identify as per dwg & Stock Location: <u>57238B</u>	0.00							
*150*	Packaging	0.00							
Packaging	Memo	0.00							

**Work Order ID 98638****\*98638\***

Page 2

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Start Date: 3/19/13 Start Qty: 30.00 **\*30\*** Cust Item ID:  
Required Date: 3/19/13 Req'd Qty: 30.00 **\*30\*** Customer:  
Reference:

Approvals: Process Plan: \_\_\_\_\_ Date: \_\_\_\_\_ Tooling: \_\_\_\_\_ Date: \_\_\_\_\_ Run Start **\*NR1\***  
QC: \_\_\_\_\_ Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_ Stop **\*NR2\***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
160	QC21- Final Inspection - Work Order Release	0.00							
<b>*160*</b>									
QC	Memo	0.00							
Quality Control									

MLS 13-03-19  
MK  
13-3-19

# Picklist Print

March-19-13 7:47:21 AM

Page 1

Work Order ID: 98638

Parent Item: D3183-045

Parent Item Name: Bearing Assembly

Start Date: 3/19/13

Required Date: 3/19/13

Start Qty: 30.00

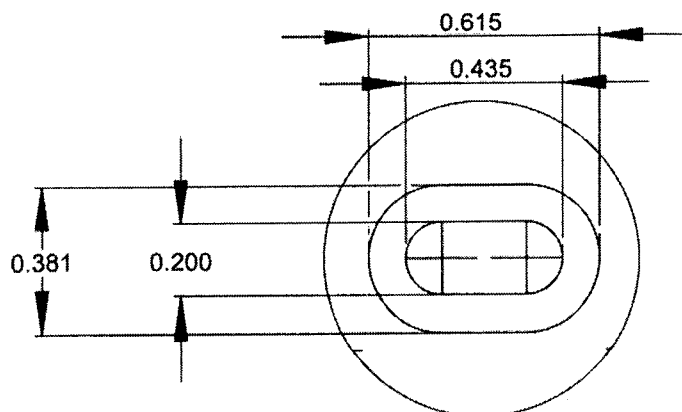
Required Qty: 30.00

Comments: IPP A04.02.18New issueKJ/DS

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D3183-5 Bearing		Manufactured	No			110	Each	76.0000	1	30		3/13/13	
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST235B		76							
				74851		1							
				77831		1							
				81506		19							
				89617		1							
				97350		54				30			
D3183-9 Cap		Manufactured	No				Each	42.0000		30		3/13/13	
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				FG		5							
				89492		5							
				ST235		37							
				96380		7							
				97934		30				30			



DESIGN <i>[Signature]</i>	DRAWN BY <i>[Signature]</i>	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED <i>[Signature]</i>	APPROVED <i>[Signature]</i>	DRAWING NO. D3183	REV. C SHEET 4 OF 4
DATE 04.02.17		TITLE BRACKET ASSEMBLY	SCALE 1:1

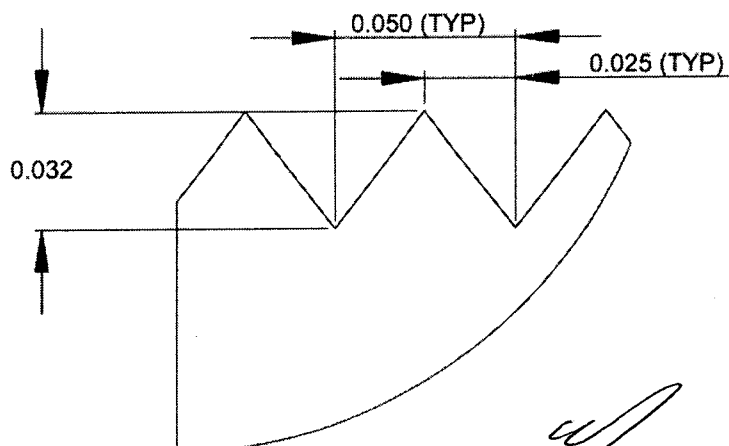


DETAIL A (2 : 1)

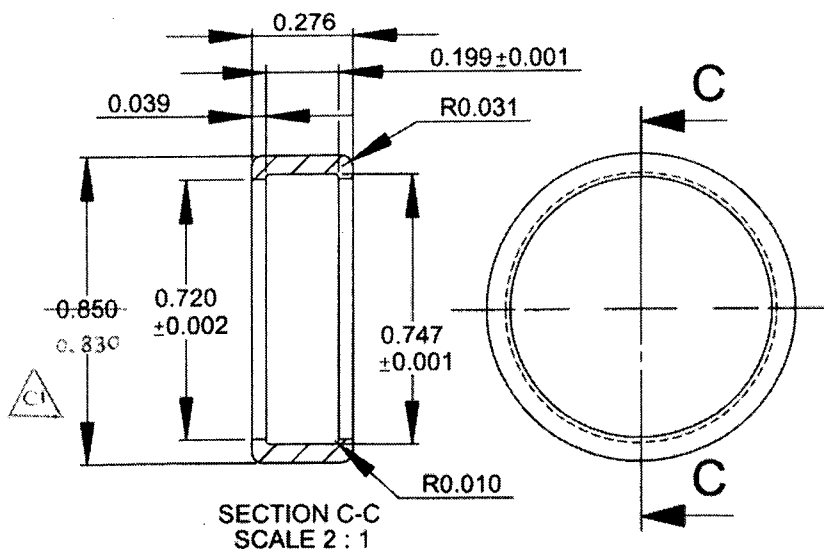
RELEASED  
04.03.01 *[Signature]*

DEO ATTACHED

DETAIL B (20 : 1)



*u/098638*



**D3183-9 CAP**

- 1) MATERIAL: DELRIN ROD, Ø1.00  
(REF DART SPEC. M-DELRIN-R1.00)
- 2) TOLERANCES ARE PER DART QSI 018  
UNLESS OTHERWISE NOTED
- 3) ALL DIMENSIONS ARE IN INCHES

**D3183-045 BEARING ASSEMBLY**

- 1) ASSEMBLE D3183-5 BEARING AND  
D3183-9 CAP

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